

Date: Tuesday, 1/24/2006 9:47:21 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 204/205 GHW MODIFICATION KIT
Job Number	: 25597		
Estimate Number	: 10013		
P.O. Number	: N/A	Part Number	: D205641011
This Issue	: 1/24/2006 S.O. No. : N/A	Drawing Number	: D205-641 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	Drawing Revision	: C
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 1/31/2006
Checked & Approved By	: <u>SEE COMMENT BELOW</u>	Qty:	3 Um: Each
Comment	: Est Rev:J Removed Manufacturing 05-10-25 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP d205-641-011 CHG001		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick: Packing Kit		
3.0	D2570	Bushing
Comment: Qty.: 8.0000 Each(s)/Unit Total : 24.0000 Each(s) Pick: Qty Part Number Description Batch 8 D2570 Bushing <u>10x B23917 / 14x B 24431</u>		
4.0	D27361	Lug Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2736-1 Bracket <u>B24064</u>		
5.0	D27363	Lug Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Pick: Qty Part Number Description Batch		

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Drawing Name: 204/205 GHW MODIFICATION KIT

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Part Number: D205641011

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D2736-3 Bracket B23687

6.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4-46A Bolt m18136

C206/01/24 (3)

7.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

m17997

C206/01/24 (3)

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

DC 06/01/24 (3)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-641-011

Location: 326 REV.C

C206/01/25 (3)

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/01/25 (3)

Job Completion



06.01.25